## COMBINED DECLARATION AND POWER OF ATTORNEY

**PATENT** 

|                                | As a below named inventor, I/We hereby declare that |   |   |  |  |   |  |                           |
|--------------------------------|---|---|---|--|--|---|--|---------------------------|
|                                | This dec  | laration is of the following ⊠original □national stage of PCT   | type:   | supp   | lemental   |   |  |                           |
|                                |   | divisional  | Continuati  | on 🔲 cont  | inuation-in-part   |   |  |                           |
|                                | , first and   | lence, post office address<br>sole inventor (if only one r<br>if the subject matter which   | name is listed l<br>is claimed and  | pelow) or an of<br>for which a p                       | original, first and<br>atent is sought o                 | l joint inventor<br>n the invention                         | (if plural r                                 |                           |
|                                |   | MULTILAYER ST<br>OF MAK   | TRUCTURES<br>ING MULTI  |  |  | HODS  |  |                           |
| the spec                       |   | d hereto.   | International A   | pplication No  |  | filed   | _ (if applica                                | able).                    |
| the clain                      |   | state that I have reviewed nded by any amendment re   |   |  | of the above ide   | entified specific   | cation, incl                                 | uding                     |
| accorda                        |   | vledge the duty to disclose itle 37, Code of Federal Re   |   |  | erial to the exam  | mination of th  | is applicati                                 | on in                     |
| designat<br>foreign<br>country | application ting at leass application other than    | claim foreign priority be<br>n(s) for patent or inventor<br>t one country other than th<br>n(s) for patent or inventor's<br>the United States of Ame<br>s) of which priority is clain | or's certificate<br>e United State<br>s certificate or<br>rica filed by m | or under 36<br>s of America<br>any PCT Inte            | 55(a) of any PC<br>listed below and<br>rnational applica | CT international have also identification(s) designation(s) | al applicati<br>tified below<br>ting at leas | ion(s)<br>w any<br>st one |
| C                              | OUNTRY  | APPLICATIO  | N   | DATE OF I  |  | PRIORIT   | Y CLAIM                                      | ED                        |
|                                |   |   |   |  |  | YES   |  | NO                        |
|                                |   |   |   |  |  | YES   | 1  | NO                        |
| provisio                       | I hereby<br>nal applica                             | claim the benefit pursuant ation(s):  | t to Title 35, I  | Jnited States  | Code, § 119(e)   | of the following  | ng United S                                  | States                    |
|                                |   | PRIOR U.S. PRO  |   |  |  | NG  |  |                           |
| APPLICATION NO.                |   |   | DEIVETTI OI   | JNDER 35 USC 119(e)  DATE OF FILING (day, month, year) |  |   |  |                           |
| 60/452,747                     |   |   | March 7, 2003   |  |  |   |  |                           |
|                                |   | 60/453,641  | ·   |  | March  | 11, 2003  |  |                           |
|                                | Addition attached                                   | al provisional application hereto.  | numbers are   | listed on a s  | upplemental pri  | ority data she  | et PTO/SE                                    | 3/02B                     |

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or 365(c) of any PCT international application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

|                       |                    | IONS OR PCT INT<br>THE U.S. FOR BEN      |                           |               | ONS       |
|-----------------------|--------------------|--|---------------------------|---------------|-----------|
| U.S.                  | APPLICATION:       | S  |                           | Status (check | one)      |
| U.S. APPLICATIONS U.S |                    | FILING DATE                              | PATENTED PENDING ABANDONE |               |           |
| 1.                    |                    |  |                           |               |           |
| 2.                    |                    |  |                           |               |           |
| 3.                    |                    |  |                           |               |           |
| PCT APPLICATION       | dns designat       | ing the U.S.                             |                           | Status (check | one)      |
| PCT APPLICATION No.   | PCT FILING<br>DATE | U.S. SERIAL<br>NOS, ASSIGNED<br>(if any) | PATENTED                  | Pending       | ABANDONED |
| 4.                    |                    |  |                           |               |           |
| 5.                    |                    |  |                           |               |           |
| 6.                    |                    |  |                           |               |           |

|    | DETAILS OF FOREIGN APPLICATIONS FROM WHICH PRIORITY CLAIMED UNDER 35 USC 119 FOR ABOVE LISTED U.S./PCT APPLICATIONS |         |                 |                               |                                |
|----|---|---------|-----------------|-------------------------------|--------------------------------|
|    | Above Appln, No.  | COUNTRY | Application No. | DATE OF FILING (day,month,yr) | DATE OF ISSUE (day, month, yr) |
| 1. |   |         |                 |                               |                                |
| 2. |   |         |                 |                               |                                |
| 3. |   |         |                 |                               |                                |
| 4. |   |         |                 |                               |                                |
| 5. |   |         |                 |                               |                                |
| 6. |   |         |                 |                               |                                |

I hereby appoint Joseph H. Paquin, Jr. (Reg. No. 31,647), Margaret M. Duncan (Reg. No. 30,879), John G. Bisbikis (Reg. No. 37,095), Matthew E. Leno (Reg. No. 41,149), Stephen T. Scherrer (Reg. No. 45,080), Patrick D. Richards (Reg. No. 48,905) and Gilberto Hernandez (Reg. No. 46,483) members of the bar of the State of Illinois, and Joy Ann G. Serauskas (Reg. No. 27,952) of the firm McDermott, Will & Emery using the address 227 West Monroe Street, Chicago, Illinois 60606-5096 (Telephone 312/372-2000), my attorneys and/or agent, with full power of substitution and revocation, to prosecute this application, and to transact all business in the Patent and Trademark Office connected therewith. It is requested that all correspondence be directed to:

Stephen T. Scherrer McDERMOTT, WILL & EMERY 227 West Monroe Street Chicago, Illinois 60606-5096 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

| Full name of sole or fir                     | st inventor: Robert J. Blemberg                      |
|--|--|
| Inventor's Signature:                        | BUYDELY  |
| Date:  | 12/2/08  |
| Residence:                                   | 617 Wildrose Lane<br>Appleton, Wisconsin 54915<br>US |
| Post Office Address:                         | Same as above  |
| Citizenship:                                 | US   |
| Full name of second in Inventor's Signature: | iventor: Chad D. Mueller                             |
| Date:  | 12/5/03  |
| Residence:                                   | 413 East Peckham<br>Neenah, Wisconsin 54956<br>US    |
| Post Office Address:                         | Same as above  |
| Citizenship:                                 | US   |
|  | ventor: Michael Douglas                              |
| Inventor's Signature:                        | Hitera 1 mg/10                                       |
| Date:  |  |
| Residence:                                   | N229 County Road W Fremont, Wisconsin 54940 US       |
| Post Office Address:                         | Same as above  |
| Citizenship:                                 | US   |

٧.

| Full name of fourth inventor: Duane H. Buelow   |   |  |  |  |  |  |
|---|---|--|--|--|--|--|
| Inventor's Signature:                           | and the   |  |  |  |  |  |
| Date:   | 12/5/03   |  |  |  |  |  |
| Residence:                                      | 5268 I Ah Maytah Rd<br>Oshkosh, Wisconsin 54901<br>US |  |  |  |  |  |
| Post Office Address:                            | Same as above   |  |  |  |  |  |
| Citizenship:                                    | US  |  |  |  |  |  |
| Full name of fifth inventor: Roberto Castellani |   |  |  |  |  |  |
| Inventor's Signature:                           |   |  |  |  |  |  |
| Date:   |   |  |  |  |  |  |
| Residence:                                      |   |  |  |  |  |  |
| Post Office Address:                            | Same as above   |  |  |  |  |  |
| Citizenship:                                    | Argentine   |  |  |  |  |  |

Docket No. 64180-202000 PATENT

## COMBINED DECLARATION AND POWER OF ATTORNEY

|                               | As a below nar  | ned inventor, I/We he   | ereby declare th   | nat   |  |   |   |
|-------------------------------|---|---|--|---|--|---|---|
|                               | ⊠ori  | on is of the following iginal tional stage of PCT   | type:  | supplemental  | l  |   |   |
|                               | □div  | divisional  |  | on continuation   | -in-part   |   |   |
|                               | l, first and sole in  | post office address<br>nventor (if only one r<br>subject matter which   | name is listed b   | elow) or an original,   | first and joint                                    | inventor (if p                                  | lural names                                 |
|                               |   | MULTILAYER ST<br>OF MAK   |  | , PACKAGES, AN<br>LAYER STRUCTU                                     |  | 5   |   |
| the spe                       | was described   |   | International Ap   | oplication No   | fi   | iled  | applicable).                                |
| the clai                      | •   | that I have reviewed<br>by any amendment re   |  |   | above identifie                                    | d specification                                 | n, including                                |
| accorda                       |   | e the duty to disclos<br>7, Code of Federal Re  |  |   | the examination                                    | on of this ap                                   | plication in                                |
| designa<br>foreign<br>country | application(s) fating at least one application(s) for yother than the U | n foreign priority be<br>for patent or invent<br>country other than the<br>or patent or inventor's<br>Jnited States of Ame<br>which priority is clain | or's certificate<br>ne United States<br>s certificate or a<br>crica filed by m | or under 365(a) of<br>of America listed be<br>any PCT International | f any PCT int<br>elow and have<br>al application(s | ernational ap<br>also identified<br>designating | plication(s)<br>I below any<br>at least one |
| C                             | COUNTRY   | APPLICATIO  | ON   | DATE OF FILING (day,month,year)                                     | G Pi   | RIORITY CI                                      | LAIMED                                      |
|                               |   |   |  |   |  | YES   | NO  |
|                               |   |   |  |   |  | YES   | NO  |
| provisi                       | I hereby claim onal application(  | the benefit pursuan<br>s):  | t to Title 35, U   | Inited States Code, §   | § 119(e) of the                                    | following U                                     | nited States                                |
|                               |   |   |  | APPLICATIONS OF DER 35 USC 119(6                                    |  |   |   |
|                               | APPI  | LICATION NO.  | DEIVETTI OIV   |   | F FILING (da                                       | y,month,year)                                   | )   |
|                               | ,   | 60/452,747  |  |   | March 7, 200                                       |   |   |
| L                             |   | 60/453,641  |  | W-14-   | March 11, 20                                       | 03  |   |
|                               | Additional pro<br>attached hereto                                       | ovisional application<br>o.   | numbers are  | listed on a supplem   | ental priority                                     | data sheet P                                    | ΓO/SB/02B                                   |

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or 365(c) of any PCT international application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

| U.S.                | APPLICATION        | S                                  |             | Status (check of | one)      |
|---------------------|--------------------|------------------------------------|-------------|------------------|-----------|
| U.S. APPLICATIONS   | u.s                | U.S. FILING DATE                   |             | PENDING          | ABANDONED |
| 1.                  |                    |                                    |             |                  |           |
| 2.                  |                    |                                    |             |                  |           |
| 3.                  |                    |                                    |             |                  |           |
| PCT APPLICATION     | ONS DESIGNAT       | ING THE U.S.                       |             | Status (check    | one)      |
| PCT APPLICATION No. | PCT FILING<br>DATE | U.S. SERIAL NOS. ASSIGNED (if any) | PATENTED    | PENDING          | ABANDONED |
| 4.                  |                    |                                    |             |                  |           |
| 5.                  |                    |                                    | <del></del> |                  |           |
| 6.                  |                    |                                    |             |                  |           |

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|---|---------|-----------------|---------------------------------|--------------------------------|
| ABOVE APPLN. NO.  | Country | APPLICATION NO. | DATE OF FILING (day, month, yr) | DATE OF ISSUE (day, month, yr) |
| 1.  |         |                 |                                 |                                |
| 2.  |         |                 |                                 |                                |
| 3   |         |                 |                                 |                                |
| 4.  |         |                 |                                 |                                |
| 5.  |         |                 |                                 |                                |
| 6.  |         |                 |                                 |                                |

I hereby appoint Joseph H. Paquin, Jr. (Reg. No. 31,647), Margaret M. Duncan (Reg. No. 30,879), John G. Bisbikis (Reg. No. 37,095), Matthew E. Leno (Reg. No. 41,149), Stephen T. Scherrer (Reg. No. 45,080), Patrick D. Richards (Reg. No. 48,905) and Gilberto Hernandez (Reg. No. 46,483) members of the bar of the State of Illinois, and Joy Ann G. Serauskas (Reg. No. 27,952) of the firm McDermott, Will & Emery using the address 227 West Monroe Street, Chicago, Illinois 60606-5096 (Telephone 312/372-2000), my attorneys and/or agent, with full power of substitution and revocation, to prosecute this application, and to transact all business in the Patent and Trademark Office connected therewith. It is requested that all correspondence be directed to:

Stephen T. Scherrer McDERMOTT, WILL & EMERY 227 West Monroe Street Chicago, Illinois 60606-5096 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

| Full name of sole or firs                     | t inventor: Robert J. Blemberg                       |  |  |
|---|--|--|--|
| Inventor's Signature:                         |  |  |  |
| Date:   |  |  |  |
| Residence:                                    | 617 Wildrose Lane<br>Appleton, Wisconsin 54915<br>US |  |  |
| Post Office Address:                          | Same as above  |  |  |
| Citizenship:                                  | US   |  |  |
| Full name of second inv Inventor's Signature: | rentor: Chad D. Mueller                              |  |  |
| inventor's Signature.                         |  |  |  |
| Date:   |  |  |  |
| Residence:                                    | 413 East Peckham<br>Neenah, Wisconsin 54956<br>US    |  |  |
| Post Office Address:                          | Same as above  |  |  |
| Citizenship:                                  | US   |  |  |
| Full name of third inve                       | ntor: Michael J. Douglas                             |  |  |
| Inventor's Signature:                         | <del></del>  |  |  |
| Date:   |  |  |  |
| Residence:                                    | N229 County Road W<br>Fremont, Wisconsin 54940<br>US |  |  |
| Post Office Address:                          | Same as above  |  |  |
| Citizenship:                                  | US   |  |  |

| Full name of fourth in   | ventor: Duane H. Buelow                               |
|--------------------------|---|
| Inventor's Signature:    |   |
| Date:                    |   |
| Residence:               | 5268 I Ah Maytah Rd<br>Oshkosh, Wisconsin 54901<br>US |
| Post Office Address:     | Same as above   |
| Citizenship:             | US  |
| Full name of fifth inver | ntor: Roberto P. Castellani                           |
| Inventor's Signature:    | Castallo.   |
| Date:                    | 12 10 0 >   |
| Residence:               | (1430)Buenos Aires<br>Argentine                       |
| Post Office Address:     | Same as above   |
| Citizenshin:             | Argentine   |